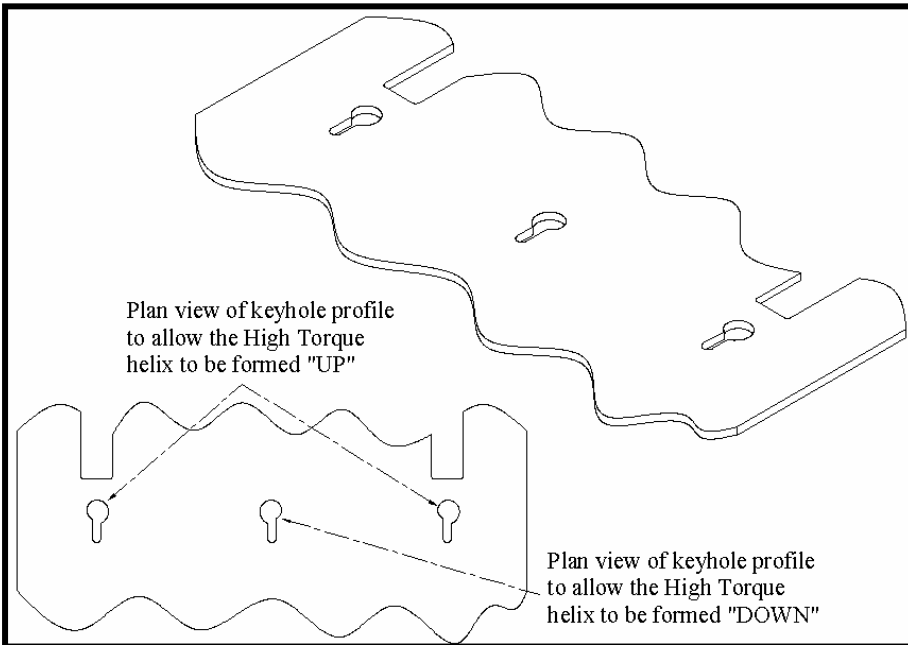
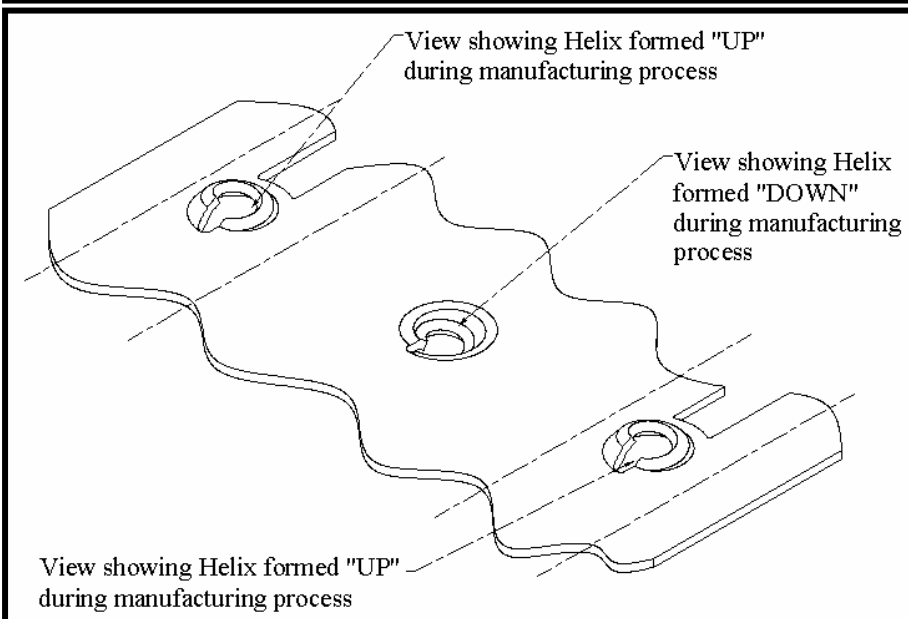


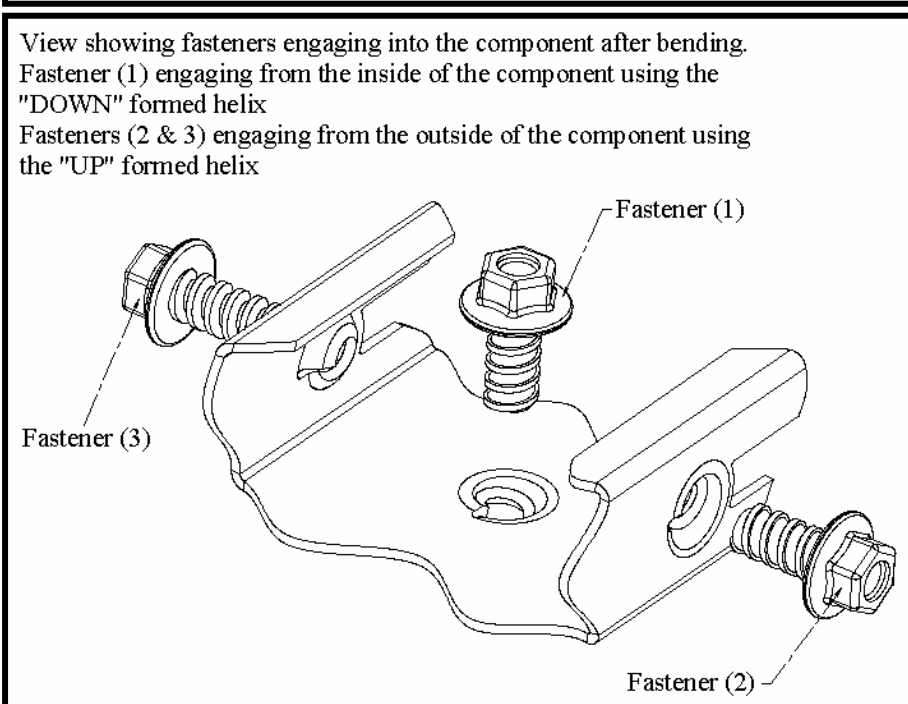
# Up or Down Forming in Relation to Bending



View showing pierce profile in panel during the manufacturing process, shape of keyhole aperture is relevant to the direction of the formed helix.



View showing helix formed in panel (UP and DOWN) during next manufacturing stage.



View showing fasteners being inserted during the assembly operation from different directions. Allowing for internal or external components to be fitted to the application.